

Dear Sir or Madam

As an MET-authorised repair agent, we would like to draw your attention to the good condition and function of the MET axial turbocharger.

### Recommendation

According to the manufacturer's experience, aged deterioration of wear parts that have been exposed to exhaust gases (turbine blades, nozzle ring and gas outlet guide) has been reported in rare cases for applications under severe operating conditions. Aged deterioration may have an adverse effect on the turbocharger performance.

For this reason, it is recommended to conduct an inspection of the turbocharger turbine side 3-4 months ahead of the scheduled major overhaul.

For more detailed information, we kindly ask you to contact us with the relevant engine number and turbocharger specification.

### Contact

If you have any questions or need a quotation for service and/or supply of replacement components, our technical service team will be pleased to be of assistance:

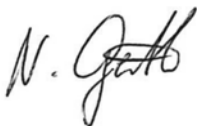
**MAN Energy Solutions**  
**Netherlands B.V**  
Schiekade 36  
3125 KJ Schiedam  
The Netherlands  
Phone: +31 102724500

**PrimeServ Omnicare**  
Rivium Quadrant 75  
2909LC Capelle aan den IJssel  
The Netherlands  
[www.man-es.com/omnicare](http://www.man-es.com/omnicare)  
[primeserv-omnicare@man-es.com](mailto:primeserv-omnicare@man-es.com)

Yours faithfully



**Serghei Nastas**  
Head of PrimeServ Omnicare



**Nils Gerth**  
Technical Support Manager

Action code: WHEN CONVENIENT

### Pre-inspection of turbocharger hot-parts

Replaces SL2023-742

SL2024-751/KHMA  
March 2024

### Concerns

Owners and operators of MET axial turbochargers

### Summary

Guiding overhaul of MET turbocharger hot-parts. This Service Letter has been updated to replace SL2023-742. Please forward this information to your technical operating personnel.



**Head office (& po. address)**  
**MAN Energy Solutions**  
Teglhømsgade 41  
2450 Copenhagen SV  
Denmark  
Phone: +45 33 85 11 00  
Fax: +45 33 85 10 30  
[info-cph@man-es.com](mailto:info-cph@man-es.com)  
[www.man-es.com](http://www.man-es.com)

**PrimeServ**  
Teglhømsgade 41  
2450 Copenhagen SV  
Denmark  
Phone: +45 33 85 11 00  
Fax: +45 33 85 10 49  
[Primeserv-cph@man-es.com](mailto:Primeserv-cph@man-es.com)

**Production**  
Teglhømsgade 35  
2450 Copenhagen SV  
Denmark  
Phone: +45 33 85 11 00  
Fax: +45 33 85 10 17  
[manufacturing-dk@man-es.com](mailto:manufacturing-dk@man-es.com)

**Forwarding & Receiving**  
Teglhømsgade 35  
2450 Copenhagen SV  
Denmark  
Phone: +45 33 85 11 00  
Fax: +45 33 85 10 16  
[shipping-cph@man-es.com](mailto:shipping-cph@man-es.com)

**MAN Energy Solutions**  
Branch of MAN Energy Solutions  
SE, Germany  
CVR No.: 31611792  
Head office: Teglhømsgade 41  
2450 Copenhagen SV, Denmark  
German Reg.No.: HRB 22056  
Amtsgericht Augsburg

**Improved performance and reliability**

Poor turbocharger condition will lead to lack of charge air pressure, consequently resulting in poor cylinder conditions. This may lead to a vicious cycle of reduced engine output, decreased fuel efficiency, and increased emissions.

To prevent deterioration of the turbocharger performance, the inspection and replacement of the turbochargers turbine blades, nozzle ring, and gas outlet guide (also called “hot-parts”) is highly recommended.

**Exchange of turbocharger hot-parts**

In many cases, unexpected damage on turbocharger hot-parts are first discovered during the major overhaul of the MET axial turbocharger. As these spare parts are not included in the major overhaul kit (C1 and C2), this may lead to delays in dry-dock schedule and unbudgeted costs.

To avoid these inconveniences, we recommend ordering the necessary replacement parts in due time before a major overhaul.

**MET pre-inspection report**

As an authorized repair agent, PrimeServ offers pre-drydock inspections of MET axial turbochargers, saving our customers the onboard workload while ensuring delivery of the necessary replacement parts in due time.

The inspection can also be carried out by the vessels’ own crew. In cooperation with MET, PrimeServ has formulated a clear and simple procedure on how to carry out the recommended inspection of the axial MET turbochargers before a major overhaul.

PrimeServ Omnicare provides an inspection report which can be completed by the crew. This report must be returned to PrimeServ Omnicare for evaluation. Based on the findings, PrimeServ Omnicare will confirm the condition accordingly.

In addition, based on the report, PrimeServ Omnicare will provide recommendations for the actions to be taken and a quote for the supply of spare parts for the upcoming major service.